

**VERTICAL FIELD EFFECT TRANSISTORS INCLUDING CONFORMAL
MONOCRYSTALLINE SILICON LAYER ON TRENCH SIDEWALL**

Abstract of the Disclosure

Vertical field effect transistors are fabricated by depositing a vertical channel
5 on a microelectronic substrate at a thickness along the microelectronic substrate that is
independent of lithography, the vertical channel extending orthogonal to the
microelectronic substrate. Source and drain regions are formed at respective opposite
ends of the vertical channel, and an insulated gate is formed adjacent the vertical
channel. More specifically, a first doping layer is formed on a microelectronic
10 substrate, an intermediate layer is formed on the first doping layer opposite the
substrate and a second doping layer is formed on the intermediate layer opposite the
first doping layer. A trench is then formed in the first doping layer, the intermediate
layer and the second doping layer, the trench including a trench sidewall. The trench
sidewall is lined with a conformal amorphous silicon layer. The conformal silicon
15 layer on the trench sidewall includes a first end portion adjacent the first doping layer,
a second end portion adjacent the second doping layer, and a middle portion between
the first and second end portions adjacent the intermediate layer. The amorphous
silicon layer is then crystallized. The trench that is lined is plugged, for example with
high dielectric constant material. Annealing is performed to dope the first end portion
20 and the second end portion with dopants from the first and second doping layers
respectively. The intermediate layer is removed adjacent the middle portion to expose
at least some of the middle portion. A gate insulating layer is formed on the middle
portion that is exposed, and a gate electrode is formed on the gate insulating layer,
opposite the middle portion. One or more drain contacts may be formed in the
25 microelectronic substrate prior to forming the first doping layer, for example using
silicide. Moreover, one or more source contacts may be formed on the second end of
the conformal silicon layer.